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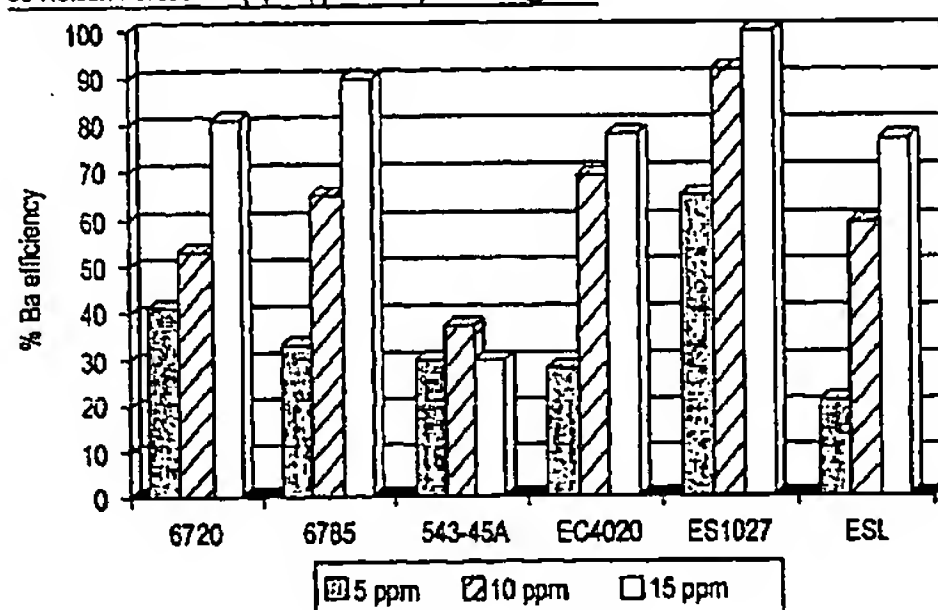
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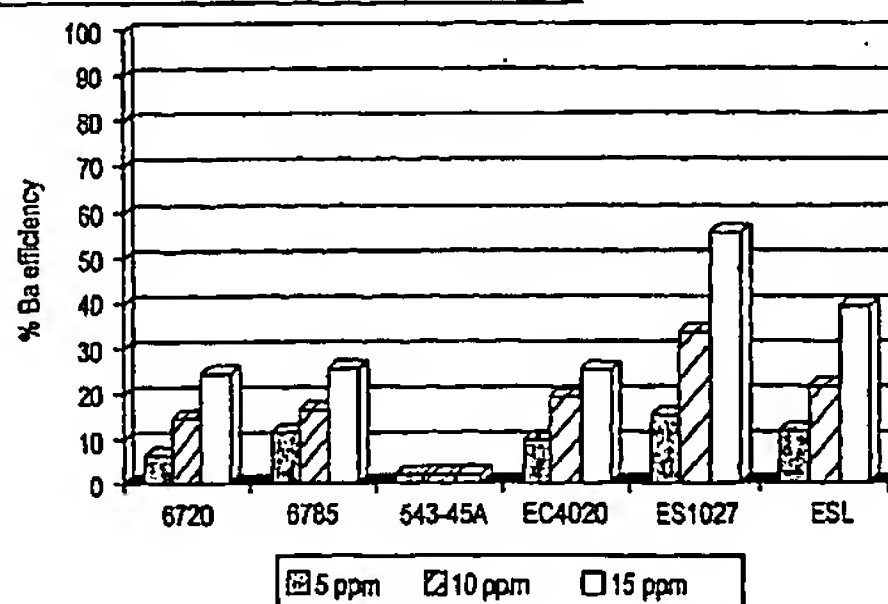
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(54) Title: SCALE INHIBITION IN WATER SYSTEMS

Barium sulphate inhibition efficiencies after 2hrs
50 Nelson Forties FW (2,000ppm Ca²⁺): 50 SW @ 50°C



Barium sulphate inhibition efficiencies after 22hrs
50 Nelson Forties FW (2,000ppm Ca²⁺): 50 SW @ 50°C



(57) Abstract: The present invention relates to use of compositions comprising: (a) a copolymer of an unsaturated phosphonic acid (or salt of such an acid) with an unsaturated sulphonic acid (or salt of such an acid) or an unsaturated carboxylic acid (or salt of such an acid); or (b) a terpolymer of an unsaturated phosphonic acid (or salt of such an acid) with an unsaturated sulphonic acid (or salt of such an acid) and an unsaturated carboxylic acid (or salt of such an acid). These compositions are used to control the formation of scale in water systems.



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